

MIP X-Duty™, Center Drive 12.3"-W.B., Axial SCX10 II Kit

(Axial P.N.#AX90046)

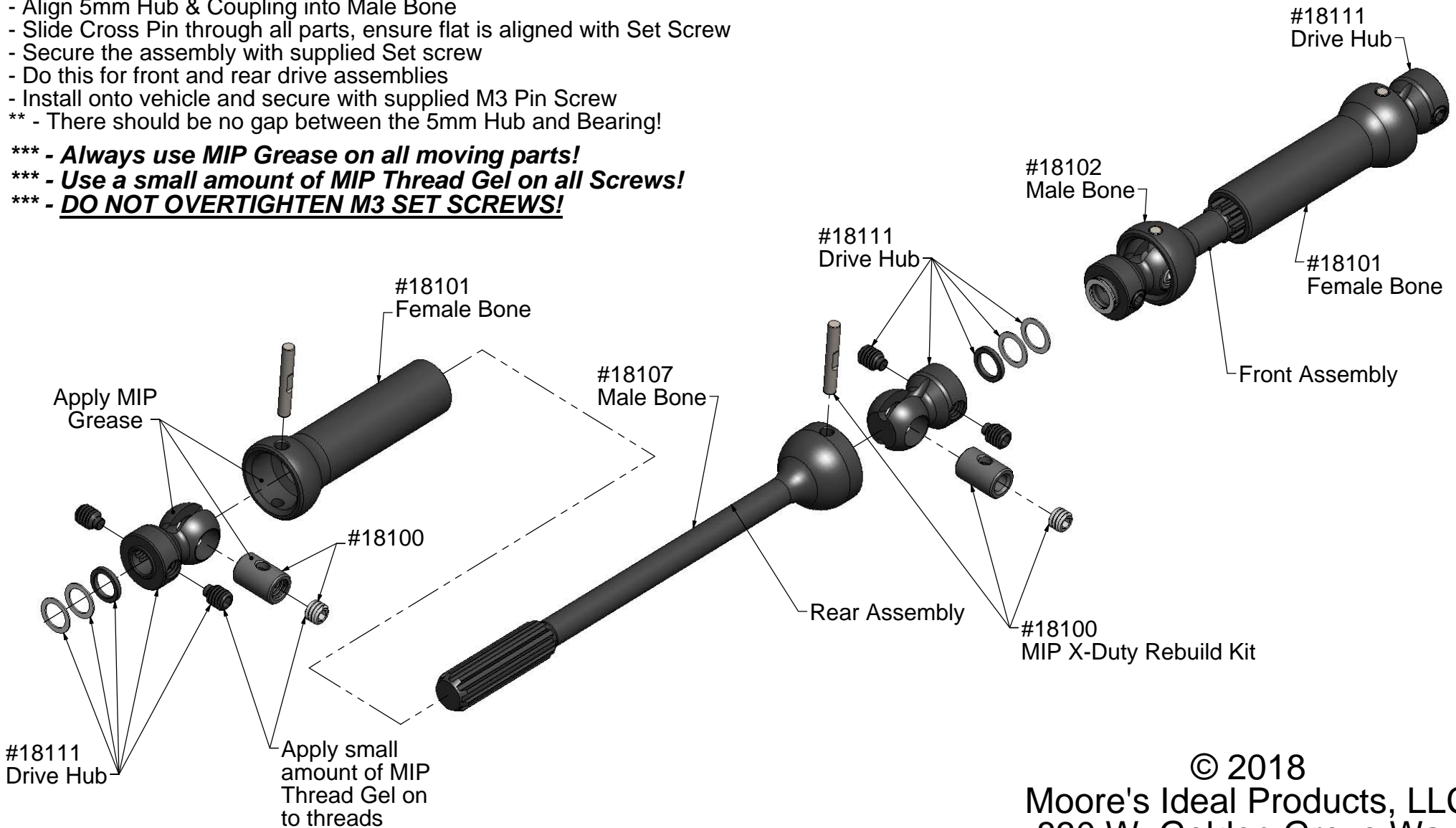
Instructions:

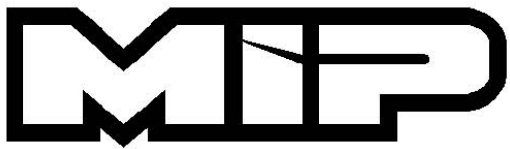
- Insert Coupling into 5mm Hub
- Align 5mm Hub & Coupling into Male Bone
- Slide Cross Pin through all parts, ensure flat is aligned with Set Screw
- Secure the assembly with supplied Set screw
- Do this for front and rear drive assemblies
- Install onto vehicle and secure with supplied M3 Pin Screw
- ** - There should be no gap between the 5mm Hub and Bearing!

*** - **Always use MIP Grease on all moving parts!**

*** - **Use a small amount of MIP Thread Gel on all Screws!**

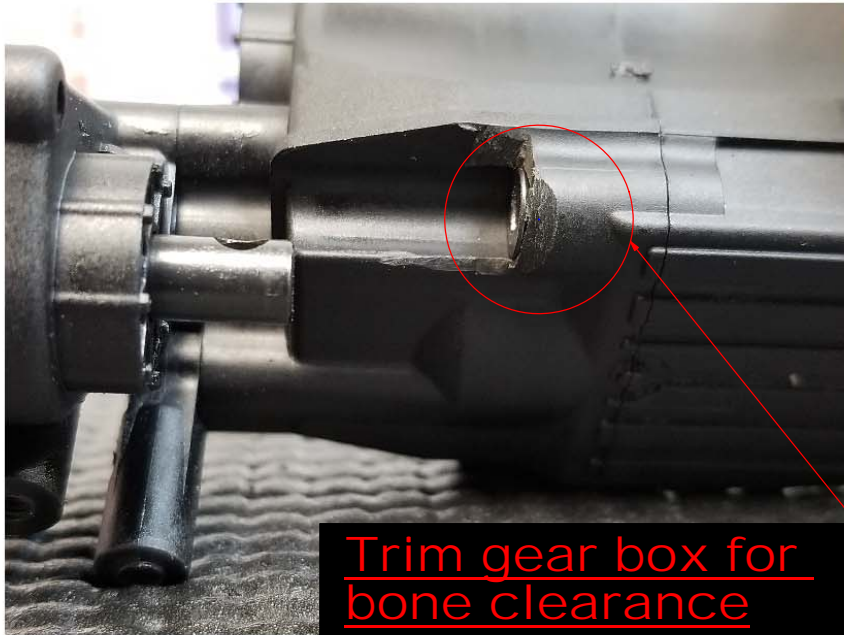
*** - **DO NOT OVERTIGHTEN M3 SET SCREWS!**



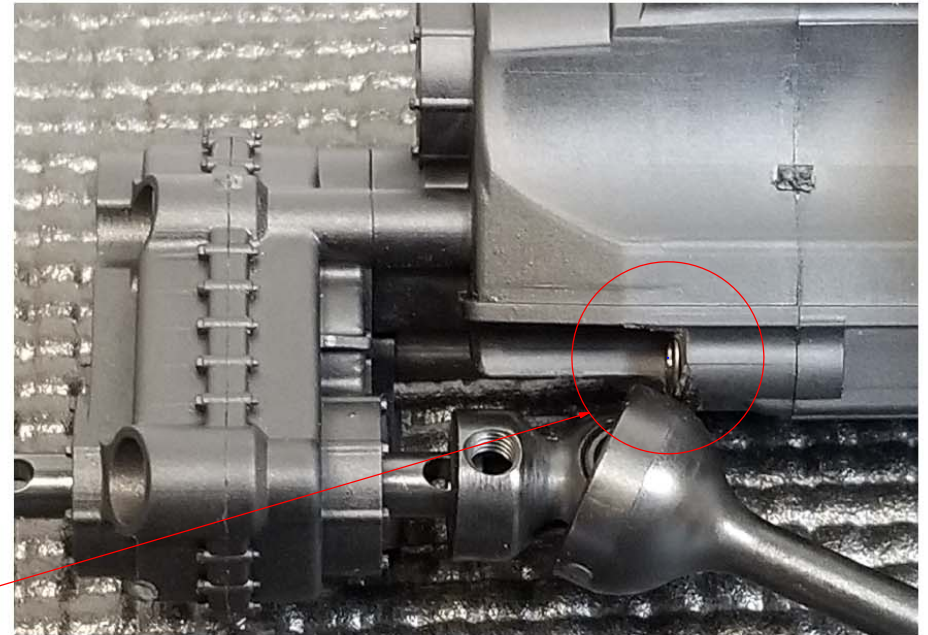


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Tech Notes:
Just a reminder, MIP HD Drivelines™ are rebuildable, so simply rebuild your HD Drivelines™ as needed using kit #18100 MIP HD Driveline™ Rebuild Kit.



Trim gear box for bone clearance



P/N: Support Parts & Tools:

- #9501 MIP Hex Driver Wrench Set, SAE Standard (4), .050", 1/16", 5/64", & 3/32"
- #9502 MIP Hex Driver Wrench Set, Metric (3), 1.5mm, 2.0mm, & 2.5mm
- #9503 MIP Nut Driver Wrench Set, Metric (2), 5.5mm, 7.0mm
- #9504 MIP Nut Driver Wrench Mega Buncle Set, Metric (5), 4mm, 5mm, 5.5mm, 7mm, & 8mm
- #9511 MIP Speed Tip™ Hex Driver Wrench Insert Set, SAE Standard (3), 1/16", 5/64", & 3/32"
- #9512 MIP Speed Tip™ Hex Driver Wrench Insert Set, Metric (3), 1.5mm, 2.0mm, & 2.5mm
- #18100 MIP X-Duty™ Rebuild Kit
- #18101 MIP X-Duty™, Female Bone, 40mm (1)
- #18102 MIP X-Duty™, Male Bone, 42mm (1)
- #18107 MIP X-Duty™, Male Bone, 102mm (1)
- #18111 MIP X-Duty™, Drive Hub, 13mm x 5mm (1)

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